

## Material - UNS J91249

## Standard Specification for Austenitic Manganese Steel Casting

Group - Ferrous Austenitic Manganese Steel Alloy

Sub Group - UNS J91249 Austenitic Manganese Steel Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.700 - 1.300		
Silicon	Si %	1.000 max.		
Manganese	Mn %	11.500 - 14.000	Annealing or Normalising or Hardening + Tempering	
Phosphorus	Р%	0.070 max.		lardening + Tempering
Molybdenum	Mo %	0.900 - 1.200		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	-
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in BH</mark> N	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
T 100 MoMn 130	STAS	Romania	Casting	
A128 Grade E-1	ASTM	USA	Casting	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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## ONE STOP SOLUTION FOR METAL PARTS